

Work Order ID 111348

111348

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Item ID: D066-1001-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw Installation, Large
 Start Date: 1/13/14 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 1/17/14 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					5x			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D066-1001-013								
	Location: <u>FG013</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ML5 14-01-27
 (D) 14-01-27

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Work Order ID: 111348
Parent Item: D066-1001-013
Parent Item Name: Bearpaw Installation, Large

Start Date: 1/13/14
Start Qty: 5.00

Required Date: 1/17/14
Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD
IIN REV.B DD VERF:JLM IPP REV:B 13.12.03 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3456-1 Washer		Manufactured	No				Each	96.0000	4	20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
DAS 6 9-89				FG		7						DAS 28 9-89	
				25701		7							
				ST046		89							
				103539		1							
				103787		25							
				107629		17							
				109751		46							
D3556-1 Clamp For R44 Bearpaw		Manufactured	No				Each	14.0000	14	20			
DAS 6 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST457		14							
				99856		14							
D3601-1 Radius Block		Manufactured	No				Each	123.0000	14	40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST056		123							
				109979		84							
				110349		16							
				96468		23							
D4930-3 Bearpaw		Manufactured	No				Each	0.0000	2	10			
D4952-041 Wearplate Assembly		Manufactured	No				Each	0.0000	4	20			

14-01-14

6x110383

20x

6x110383

14x

17x

223x

110403

10x B 110051

10x B 111144

DAS
6
9-89

DAS
6
9-89

DAS
6
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DAS
6
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9-89

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Work Order ID: 111348
 Parent Item: D066-1001-013
 Parent Item Name: Bearpaw Installation, Large

Start Date: 1/13/14

Required Date: 1/17/14

Start Qty: 5.00

Required Qty: 5.00

D4953-1 Cushion	Manufactured	No			Each	33.0000	4	20	DAS 28 9-89	14-01-14
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
DAS 6 9-89			ST451	33						
			109978	33						
AN4-12A Bolt	Purchased	No			Each	147.0000	4	20	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
DAS 6 9-89			FG	10						
			120423	10						
			ST356	137						
			M126105	87						
			M127817	50						
AN4-15A Bolt	Purchased	No			Each	586.0000	4	20	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
DAS 6 9-89			GA	100						
			120449	100						
			st357	486						
			m127817	486						
AN4-16A Bolt	Purchased	No			Each	263.0000	4	20	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
DAS 6 9-89			FG	5						
			121541	5						
			ST357	8						
			M126073	8						
			ST515	250						
			M127432	100						
			M127817	150						

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Work Order ID: 111348

Parent Item: D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 1/13/14

Required Date: 1/17/14

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J
WASHER

Purchased No

Each 7,949.0000 40

DAS 14-01-14
28
9-89

DAS 6
9-89 9-89

Location	Loc Qty	Loc Code
ST294	3549	
M127693	3549	
ST510a	4400	
M127813	1400	
M127904	3000	

40X

DAS 31
9-89

MS2104214
Locknut

Purchased No

Each 5,061.0000 60

DAS 28
9-89

12

Location	Loc Qty	Loc Code
GA	80	
m126333	80	
ST509	4000	
m127255	2000	
m127813	2000	
ST518	981	
m127376	981	

60X

DAS 31
9-89

DAS 6
9-89

REFERENCE ONLY

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DAS
6
9-89

JAN 24 2014

IIN-D066-1001

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1001-011	8.3 lb	0.0 in	0.0 in-lb	123.89 in	1028 in-lb
Bearpaw Installation (Small)	3.74 kg	0.0 m	0.0 m-kg	3.14 m	11.7 m-kg
D066-1001-013	9.8 lb	0.0 in	0.0 in-lb	124.98 in	1225 in-lb
Bearpaw Installation (Large)	4.41 kg	0.0 m	0.0 m-kg	3.17 m	14.0 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D066-1001-011	BEARPAW INSTALLATION (SMALL)
	X	D066-1001-013	BEARPAW INSTALLATION (LARGE)
4	4	D3456-1	Washer
4	4	D3556-1	Clamp
8	8	D3601-1	Radius Block
2		D4930-1	Bearpaw
	2	D4930-3	Bearpaw
4	4	D4952-041	Wearplate
4	4	D4953-1	Cushion
4	4	AN4-12A1	Bolt
4	4	AN4-15A1	Bolt
4	4	AN4-16A1	Bolt
8	8	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Date: 13.11.13